

NORTHEAST INDUSTRIAL BOLTING

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EXCLUSIVE DEALER

TITAN

TECHNOLOGIES INTERNATIONAL, INC.

SUPERIOR BOLTING SOLUTIONS®

RECOMMENDED TORQUE FOR B-7 BOLTS (A-193) BASED ON 50% YIELD

Bolt	Heavy Hex Nut A/F	Torque (ft/lbs)	
		Neverseize .110	Dry .400
3/4"	1-1/4"	171	559
7/8"	1-7/16"	272	893
1"	1-5/8"	405	1332
1-1/8"	1-13/16"	585	1944
1-1/4"	2"	811	2720
1-3/8"	2-3/16"	1090	3678
1-1/2"	2-3/8"	1425	4637
1-5/8"	2-9/16"	1834	6260
1-3/4"	2-3/4"	2301	7888
1-7/8"	2-15/16"	2841	9775
2"	3-1/8"	3460	11942
2-1/4"	3-1/2"	4953	17191
2-1/2"	3-7/8"	6823	23768
2-3/4"	4-1/4"	8244	28846
3"	4-5/8"	10732	37670
3-1/4"	5"	12488	48129
3-1/2"	5-3/8"	17113	60365
3-3/4"	5-3/4"	19241	74516
4"	6-1/8"	23379	86146

NOTES: THESE ARE GUIDELINES ONLY. REFER TO
MANUFACTURERS SPECS OR ENGINEERING DEPT.